

### Forward-Looking Statements



- Except for historical information, all other information in this presentation consists of forward-looking statements within the meaning of federal securities law. These forward-looking statements involve a number of risks, uncertainties and other factors that may cause actual results to be materially different from those expressed or implied in the forward-looking statements. Important factors that could cause the statements made in this press release or the actual results of operations or financial condition of the Company to differ are discussed under the caption "Forward-Looking Statements" in the Company's Form 10-K Annual Report for the year ended December 31, 2017 and in subsequent filings. The Company does not intend to review or revise any particular forward-looking statement in light of future events.
- Adjusted EBITDA, adjusted EPS, segment income, free cash flow and net debt are not defined terms under U.S. generally accepted accounting principles (non-GAAP measures). Non-GAAP measures should not be considered in isolation or as a substitute for net income, cash flow or total debt data prepared in accordance with GAAP and may not be comparable to calculations of similarly titled measures by other companies. Adjusted EBITDA, adjusted EPS, segment income, free cash flow and net debt are derived from the Company's Consolidated Statements of Operations and Cash Flows and Consolidated Balance Sheets, respectively, and reconciliations to non-GAAP measures, including adjusted EBITDA, adjusted EPS, segment income, free cash flow and net debt, can be found in the "For Investors" section of the Company's website at <a href="https://www.crowncork.com">www.crowncork.com</a>

## Today's Presenters





#### Timothy Donahue, President & CEO

- Appointed CEO in 2016
- Joined Crown in 1990 and held various positions in Corporate Finance before becoming President and Chief Operating Officer in 2013
- B.S. in Accounting from Villanova University

#### Jerry Gifford, Executive Vice President & COO

- Appointed COO in 2017
- Previously served as President Crown Europe and President Crown Beverage
   Packaging North America
- B.S. in Mechanical and Industrial Engineering from Clarkson University and completed the Advanced Management Program at Harvard University's School of Business

## Today's Presenters





#### Tom Kelly, Senior Vice President & CFO

- Prior to his current position, which he has held since 2013, served as Senior Vice President of Finance
- Joined Crown in 1992 and also served as Corporate Controller from 2001 to 2008
- B.S. in Accounting from Villanova University

## **Daniel Abramowicz**, Executive Vice President, Technology & Regulatory Affairs

- Joined Crown in 1998 as Senior Vice President of Technology
- B.S. in Chemistry and B.A. in Mathematics from St. Francis University. M.S. and Ph.D. in Physical Chemistry from Princeton University

#### Didier Sourisseau, President, Crown Europe

- Prior to his current position, he served as President, Food Europe, a position he held since 2010
- Also served as Vice President Crown Specialty Packaging Europe
- Present position since February 2017
- Degree in Economics from University of Bordeaux and MBA in Marketing and International Management from the EDC in Paris

#### Today's Presenters





#### Robert Bourque, President, Transit Packaging

- Appointed President of Crown Holdings' Transit Packaging Division in August 2018
- Joined Crown in 1993 and was President of Crown's Asia Pacific Division from May 2016 to August 2018
- Served as Crown's Senior Vice President of the China Beverage business from 2009 to 2016
- B.S. in Mechanical Engineering from Southern Illinois University and graduated from Harvard Business School executive education program

## Ron Kropp, CFO, Transit Packaging

- Became Chief Financial Officer of Signode Industrial Group upon separation of the business from ITW in 2014
- Joined ITW in 1993 and held various Corporate Finance roles before becoming CFO in 2006
- B.S. in Accounting from Northern Illinois University

## Today's Agenda





- 1 Welcome and Opening Comments Tim Donahue
- 2 Transit Packaging Division Bob Bourque and Ron Kropp
- 3 Global Beverage Cans Tim Donahue and Jerry Gifford
- 4 Food Europe Didier Sourisseau
- 5 Financial Review Tom Kelly
- 6 Sustainability Dan Abramowicz
- 7 Q&A Discussion



## **Transit Packaging Division**



## Transit Packaging: Overview



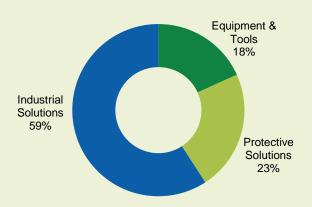
Serving a broad range of markets, customers and geographies with leading end-of-line packaging products and solutions

- Leading global manufacturer and provider of industrial packaging equipment, consumables and services
- Unique in the scope and breadth of our end-of-line equipment and consumables offerings
- Strong financial profile (FY 2018E)<sup>1</sup>
  - Revenue of \$2.4 billion
  - EBITDA of \$387 million (16.3% margin)
  - Minimal capex requirements of 1.2% of sales
- Global footprint
  - Operate 95 manufacturing facilities in 23 countries
  - Over 7,000 employees
  - Diversified end market and product exposure

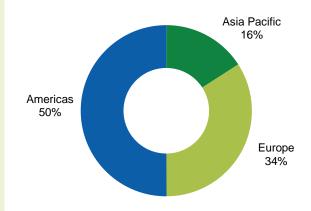
### Transit Packaging: Business Mix Revenue



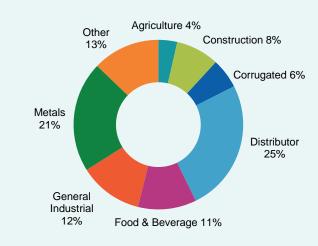
#### By Business<sup>1,2</sup>



## By Geography<sup>1</sup>



## By End Market<sup>1</sup>



<sup>&</sup>lt;sup>1</sup>Based on FY2018E revenue <sup>2</sup>Includes \$170M of intercompany sales and other adjustments

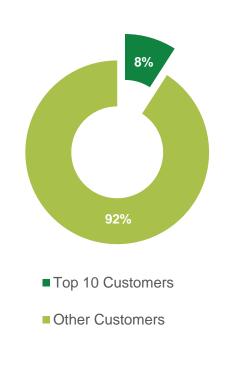
#### **Diversified Customer Portfolio**



#### Low customer concentration

- Top ten customers represent 8% of revenue
- No single customer represents >1.2% of revenue

#### **Customer Diversity**<sup>1</sup>



<b>Top 10 Customers</b>	% of Total		
Customer 1	1.2%		
Customer 2	1.2%		
Customer 3	0.8%		
Customer 4	0.8%		
Customer 5	0.7%		
Customer 6	0.7%		
Customer 7	0.7%		
Customer 8	0.5%		
Customer 9	0.5%		
Customer 10	0.5%		
Total	7.6%		

## Diversified Business: End Markets and Geographies



# Diversity in end markets and geographies mitigates single product and country risks

- Majority of revenues comes from outside the US
- Not reliant on any single industry

	Americas <sup>1</sup>	Europe <sup>1</sup>	Asia Pacific <sup>1</sup>	Total
Agriculture	2%	2%	0%	4%
Construction	5%	2%	1%	8%
Corrugated	4%	2%	0%	6%
Distributor	14%	9%	3%	26%
Food and Bev	6%	5%	1%	12%
General Industrial	4%	6%	2%	12%
Metals	10%	4%	8%	22%
Other	5%	4%	1%	10%
Total	50%	34%	16%	100%

<sup>&</sup>lt;sup>1</sup> Based on FY2018E revenues

#### Portfolio and Brand Overview



- Signode is the leading manufacturer in the \$14 billion market for strap, stretch and protective consumables and related equipment
- Pioneer in the industrial packaging sector with a 100-year history of innovation
- Broadest end-of-line equipment, consumables and services offering
- Grown organically through innovation and strategic acquisition across fragmented market landscape
- Best-in-class brand recognition with reputation for quality and customer service
- Over 85% of revenue generated from markets where Signode has a #1 or #2 position
- Competition largely focused on specific products or markets

#### **Select Products and Brands**

Industrial **Solutions** 

































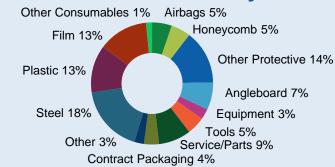








## **Product Diversity**



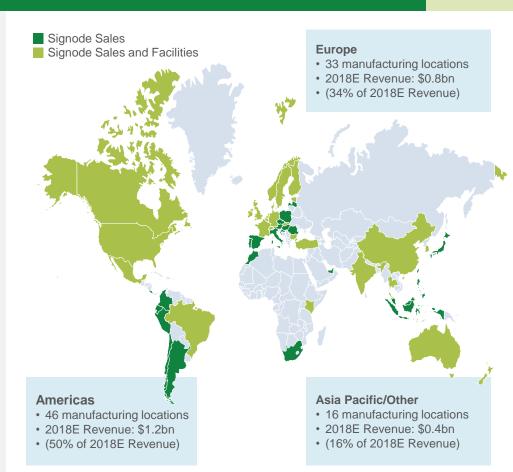
## Global Footprint and Scale



## Unique global scale provides access to diverse markets

- No competitor has our breadth and global footprint
- Manufacturing network includes 95 facilities
- Meaningful and growing scale in India
- Proximity to customers significantly lowers potential freight costs
- Scale and breadth of network help leverage R&D capabilities more effectively

Note: Shading represents countries shipped to in FY2018E; shading does not include European countries with less than \$20mm in sales, African countries with less than \$13mm in sales, Americas countries with less than \$5mm in sales, and Asian countries with less than \$3mm in sales.



#### Industrial Solutions: Overview



- FY2018E revenue \$1.4bn<sup>1</sup>
- Key End Markets
  - Metals
  - Distribution
  - Food/Beverage
  - Construction
  - Corrugated
  - Agriculture

Global manufacturer of steel strap consumables, plastic strap consumables, industrial stretch film, contract packaging, woven straps and seals











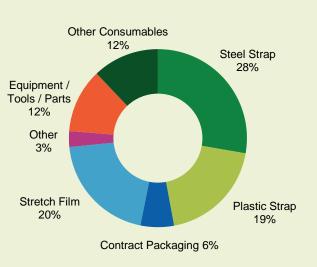


<sup>&</sup>lt;sup>1</sup> FY2018E financials shown at estimated average 2018 FX rates

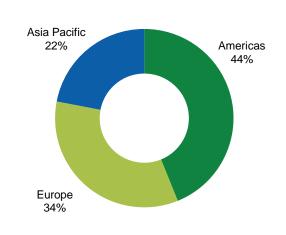
#### Industrial Solutions: Business Mix Revenue



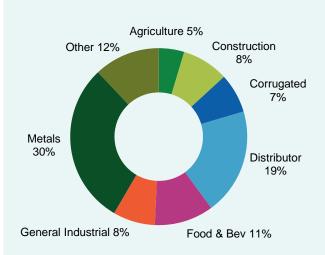
#### By **Product**<sup>1,2</sup>



## By **Geography**<sup>1</sup>



## By End Market<sup>1</sup>



<sup>&</sup>lt;sup>1</sup> Based on FY2018E revenue <sup>2</sup> Includes intercompany revenue

#### Industrial Solutions: Our Future



#### **Today**

- Broad product range
- Strong brand recognition and reputation
- Installed customer base/diversity
  - Application and industry knowledge
  - Packaging lab
- Safety culture
- Customer service: field and in-house
- Global manufacturing footprint and experience



#### **Tomorrow**

- Offer more differentiated and more value-added customer solutions to reduce commoditization of products
- Manufacturing and IT investment to reduce capacity constraints, improve efficiency and quality
- Continued investment in product and service innovation

#### **Focused Opportunities**

- Integrated solutions
- Customer-centric structure and culture
- Common IT infrastructure/tools
- Enhanced training: Product/Application/Process
- Continued investment in infrastructure to expand leadership position

#### Protective Solutions: Overview



- FY 2018 revenue \$0.6bn1
- Key End Markets
  - Distribution
  - Industrial
  - Food/Beverage
  - Construction
  - Metals
  - Agriculture

## Leading manufacturer of transit protection airbags, edge protectors, honeycomb and container-liners







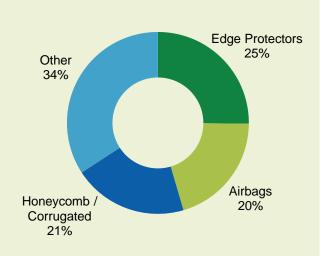




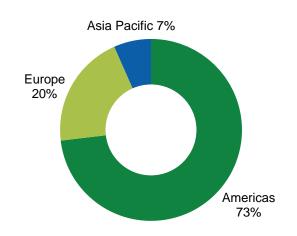
#### Protective Solutions: Business Mix Revenue



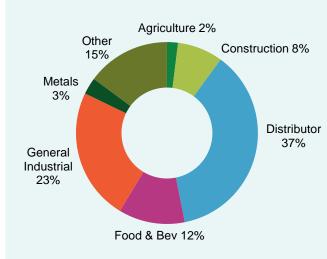
#### By **Product**<sup>1,2</sup>



## By **Geography**<sup>1</sup>



## By End Market<sup>1</sup>



<sup>&</sup>lt;sup>1</sup> Based on FY2018E revenue <sup>2</sup> Includes intercompany revenue

#### Protective Solutions: Product Overview



#### **Packaging Solutions**



Paper products: honeycomb, cartons, pads, pallets, cushioning



#### PDM

Custom foam-based packaging



FIBC Bags





#### **Pallet Unitization**

## **Angleboard**





#### **Gunther** Packaging

Edge protectors for pallet unitization



Distributor of edge protectors, dunnage bags and slip sheets



#### **Transit Protection**









Paper & poly-woven airbags





PE film container liners



Poly-woven container liners



#### **PRIMEBULK**

PE and woven container liners





Corrugated and honeycomb void-fillers and panels



#### **Plastic Packaging**

Plastic tier sheets



#### Protective Solutions: Our Future



#### **Today**

- Market-leading brands
- Product differentiation and innovation
- Deep application knowledge and expertise
- Leading geographic reach
- Consolidated purchasing/leverage
- Low customer concentration
- Broad end-market diversity
- Low capex strong cash flow



#### **Tomorrow**

- Increase sustainable differentiation within the protective space, offering customers superior solutions
- Acquisitions to increase capabilities and economics in the space
- Earn increased share of customer packaging spend through application development and broad product offering

#### **Focused Opportunities**

- Integrated solutions
- Continuous operational improvement
- Product innovation
- Expand into product adjacencies
- Robust acquisition opportunities
- Cross-selling

## **Equipment and Tools: Overview**



- FY 2018E revenue \$0.5bn<sup>1,2</sup>
- Key End Markets
  - Distribution
  - Industrial
  - Food/Beverage
  - Corrugated
  - Metals
  - Construction
  - Agriculture

Global manufacturer of automatic and semi-automatic end-of-line manufacturing equipment, automatic and manual tools, aftermarket parts and maintenance service



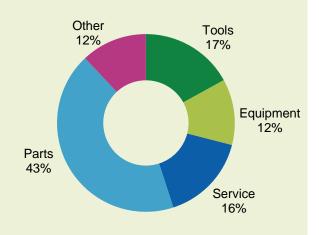
<sup>&</sup>lt;sup>1</sup> FY2018E financials shown at estimated average 2018 FX rates

<sup>&</sup>lt;sup>2</sup> Excludes \$0.2bn reported within Industrial Solutions

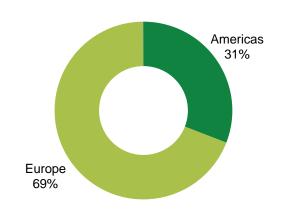
## Equipment and Tools: Business Mix Revenue



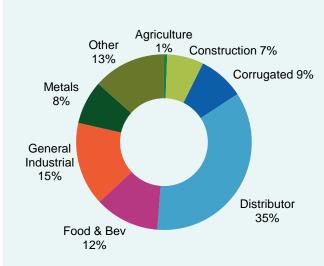
#### By Product<sup>1</sup>



## By **Geography**<sup>1</sup>



## By End Market<sup>1</sup>



<sup>&</sup>lt;sup>1</sup> Based on FY2018E revenue

#### **Equipment and Tools: Product Overview**



#### **Special Application Equipment**



SIGNODE<sup>®</sup> **EPS** USA







India

#### **General Purpose Equipment**

















#### **Stretch Wrap Equipment**









Finland

Bulgaria







Germany Bulgaria

#### Tools



**ORGAPACK** 















**III JOSEF KIHLBERG**& MEZGER Sweden, Germany

#### **E-Commerce**

Denmark





**LOVESHAW** USA

Switzerland

India

## **Equipment and Tools: Our Future**



#### **Today**

- Global capabilities: Leadership, Engineering, Manufacturing
- Strong individual brands with a differentiated portfolio
- Products are known for high performance and reliability
- Leader in service support in every region
- Broad, diversified portfolio with a diverse customer base and market
- Leading position in most market segments and products
- Ability to provide complete solution, including the consumable



#### **Tomorrow**

- Improvements in supply base, knowledge management, and marketing, planning and capital investment
- Focus on automation, technology shifts, IoT
- Continued focus on innovation and talent acquisition that drive customer value
- Expansion into IoT with connected solutions
- Expansion into solutions further upstream and downstream of the customers' process

#### **Focused Opportunities**

- Category Management > Leverage global sourcing opportunities
- Leverage global resources to enhance efficiencies and innovation

#### Complete End-of-Line Solutions Provider





- Solutions include equipment, consumables and know-how needed to package, bundle, unitize, warehouse and transport customer goods safely without damage
- Competitors do parts of this chain very well, but no competitor does everything Signode can do globally
- Signode solutions are generally low cost in comparison to the value of customer products
- Cost of end-of-line process failure is very high in relation to the cost of Signode solutions
- Customers know they can count on Signode to consistently provide highquality, cost effective end-of-line solutions

## **End-of-Line Packaging Solutions**





- Utilizing our packaging labs, Signode designs cost-effective primary packaging solutions using our equipment and consumables to protect customer goods during shipment
- Think "inside the box"











## **End-of-Line Bundling Solutions**





 Signode offers a broad range of equipment and consumables used to bundle our customers' products together to provide efficiency and protection in transit











## **End-of-Line Unitizing Solutions**





 Unitizing loads is a key element of product protection that utilizes stretch wrap, stretch hood, tier sheets, Lock-N-Pop and corner protection to hold products securely to pallets or slip sheets during transport

















## **End-of-Line Warehousing Solutions**





- Once products are packaged, bundled and unitized, the next challenge is warehousing
- Signode's Storfast group specializes in automating warehouse processes including efficient, modular and scalable ASRS systems designed around specific customer needs







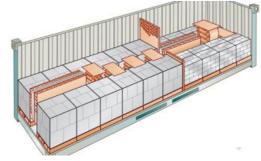
## **End-of-Line Transport Solutions**





- Effective transit protection eliminates damage
- Our packaging labs design dunnage solutions tailored to specific customer products and modes of transport including refrigerated trailers, dry trailers and ocean containers









## Organic Growth Through Innovation: Equipment and Tools



#### **Technology Leader**

- Signode is a pioneer in its markets with a 100year track record of innovation and industrychanging product developments
- Global patent portfolio for E&T totals 1,136 issued and 222 pending
- "Outside-in" approach when developing new products
  - Identify customer needs and develop solutions to meet need
  - Iterate on existing and new product designs to ensure best-in-class offering and solutions

#### **Select New Product Innovations**

#### Next Gen Battery Tools (Plastic)



- ✓ Full redesign of market-leading battery-powered tool
- ✓ Sourcing some components from low-cost countries to drive better margins

Battery Hand Tools (Steel)



- ✓ Battery-powered alternative to existing manual and pneumatic steel strap tooling
- ✓ Improves ease of applying seals to steel strap packaging
- ✓ Also introducing combo tensioning/sealing tool

Octopus 1717C



- ✓ Entry-level automatic ring machine
- Competitively priced for targeted distribution and OEM customers
- ✓ Smaller footprint

#### MOD-GPX



- ✓ Fully modular components
- ✓ More uptime for customer
- ✓ Easier-to-service equipment
- Drive plastic strap volume

## Organic Growth Through Innovation: Consumables



#### Technology Leader

- Signode is a pioneer in its markets with a 100year track record of innovation and industrychanging product developments
- Global patent portfolio for Consumables totals 225 issued and 41 pending
- "Outside-in" approach when developing new products and applications
  - Identify customer needs & develop solutions to meet needs utilizing several internal packaging labs
  - Iterate on existing and new product designs to ensure best-in-class offering and solutions

#### **Select New Product Innovations**

#### MI5 Additive



✓ Increased tensile strength of strap made from recycled PET

#### Fork Lift Inflator



- ✓ Productivity improvement enhances operators' speed in inflating airbags
- ✓ No large warehouse air supply needed
- ✓ Designed for most common forklifts
- ✓ UL approved

#### Paper Slip Sheet - EU



- ✓ Replacing wood pallets
- ✓ Smaller footprint increases space available in a container
- ✓ Freight Savings

#### **APX Board**



- ✓ Patented design reduces material content
- ✓ Superior edge protection qualities
- ✓ Strengthens corrugated packaging reducing damage
- ✓ Reduced packaging cost-per-load

## Organic Growth Through Solutions: Case Study/Protective



#### Application:

Hurricane-Resistant Doors and Windows

#### **Problem:**

Damage to product during transit

#### Solution:

Multiwall Angle Pads and Formaboard for corner and base edge protection

**Before** 





**After** 







## Organic Growth Through Solutions: Case Study/Contract Packaging



#### Application:

Steel and Industrial Packaging

#### **Problem:**

Customers lack expertise in packaging

#### Solution:

Signode offers contract packaging to key customers

- Customers can focus on core activities
- Signode implements efficient, economical methods of packaging
  - Field packaging engineering and design resources
  - Complete test lab
  - Equipment, service, human resources and consumables provided by Signode to meet customer packaging requirements







## Inorganic Growth: Potential M&A Opportunities



## Core Markets

- Industrial Solutions: Focus on expansion in our strap and films offering where logical
- **Protective Solutions:** Continue to expand in highly fragmented protective packaging product types (e.g., airbags, angleboard, tier sheets, corrugated, foam), end markets and geographies
- **Equipment:** Addition of equipment that expands our global strength and product breadth

#### Adjacencies

- Identify high-growth adjacencies which increase the scope of our solutions offerings
- Expand into adjacent product categories within protective packaging
- Focus on long-term trends in warehouse automation

## End-of-Line Packaging

- Continued expansion into high-growth E-commerce offerings
- Identify opportunities with broad industry applicability and strong aftermarket sales and services capability
- Expand end-of-line packaging capabilities with emphasis on advanced automation solutions

## Recent Strategic Acquisitions



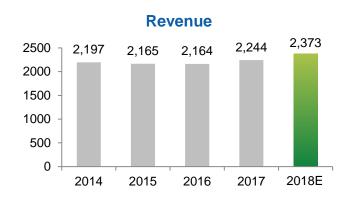
#### Focused project management via Signode Integration System ("SIS")

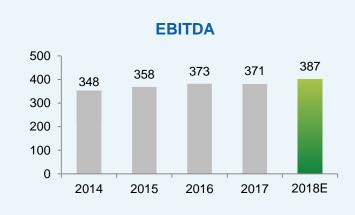
- Cross-selling products in Signode distribution channels
- Procurement leverage
- Cost savings
- Quick administrative integration

Company	Description	2018E Revenues (\$MM)	EBITDA multiple (after Synergies)
PDM	Custom polyurethane foam packaging solutions and inserts	25.3	7.3x
<b>#P</b> RIMEBULK	Low-cost Indian manufacturer of poly-woven and film container liners	9.5	6.0x
Storfast Warehouse Automation	Manufacturer of fully integrated warehouse automation solutions	2.7	N/A
50k	Low-cost Indian manufacturer of poly-woven airbags	15.1	3.2x
SMB one strep ahead	European manufacturer of strapping machines used for graphic packaging, plastic bottles, and corrugated/folding boxes	19.6	5.1x

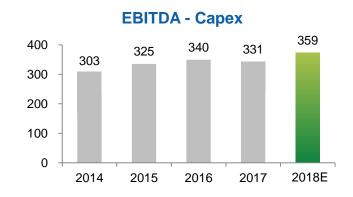
## Transit Packaging Key Financials











## 2009 Great Recession Impact



- Total sales declined 23% from 2008 to 2009 and rebounded 17% from 2009 to 2010
- EBITDA declined by \$121 million and rebounded by \$103 million over same periods
- Working capital reductions of \$118 million in 2009 more than offset this decline and pre-tax operating cash flow improved by \$34 million

(\$ in millions at 2011 constant currency rates)	2008	2009	2010
Revenues	\$2,341	\$1,813	\$2,113
EBITDA	320	199	302
Capex	(32)	(27)	(33)
Working Capital	(42)	118	(60)
Restructuring	(11)	(21)	(13)
Pre-Tax Cash Flow	235	269	196
Headcount	6,791	6,347	6,042

#### Better positioned for next recession

- Diversification from metals into less cyclical markets (e.g. food/beverage)
- Significant capacity shutdowns
- More favorable segment mix due to disproportional growth in less cyclical Protective segment
- More exposure to India

## Key Takeaways



- 1 Robust Free Cash Flow Profile
- 2 Leading Industry Position with Best-In-Class Brands Across Portfolio
- 3 Broad and Innovative Portfolio of Industrial Equipment, Consumables and Services
- 4 Diversified Business Serving Broad Array of End Markets, Customers and Geographies
- 5 Commitment to Operational Excellence
- 6 Strategic Initiatives to Drive Value
- 7 Organic and Inorganic Growth Opps



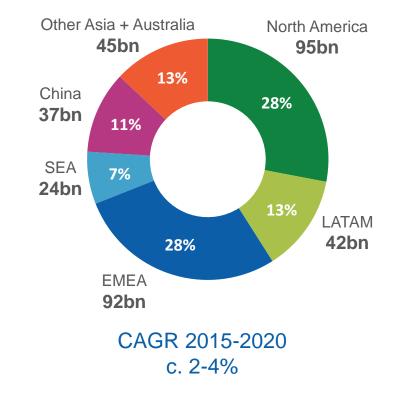
## The Global Beverage Can Industry





Approximate annual per capita can consumption		
USA	276	
Brazil	120	
Europe	60	
China+SEA	36	
MENA	24	

#### Estimated global beverage can demand: 335bn cans



## Crown's Beverage Can Footprint



54
Can Plants

67
Billion Cans

20% Global Mkt. Share



## The Beverage Can: A Successful Package Today



#### Cans have considerable advantages over bottles in all relevant areas for retail and industry







# Sustainable Packaging



First-class Recycling Rates Worldwide



Supply Chain Efficiency



Continuously Lightweighted



Unbeatable Shelf Life

# **Premium Perception**



Premium, Great for Decoration



Easy and Convenient



Cold Touch of Metal

## **Excellent Product Protection**



World-class
Barrier Properties



Safe and Unbreakable



Compliant with Packaging Regulation



Locked-in Freshness

## Metal Packaging: The Most Recycled Material



#### The Aluminium Beverage Can - the World's Most Recycled Beverage Container



Aluminium has the longest shelf life of any packaging



Recycled aluminium more than pays for the cost of its collection and effectively subsidizes the recycling of less valuable materials





Using recycled aluminium over new saves energy and  $CO_2$  emissions



## Select Global Beverage Can Customers

























## 2016–2018 Global Beverage Can Projects





## Plastics Create Potential Opportunity

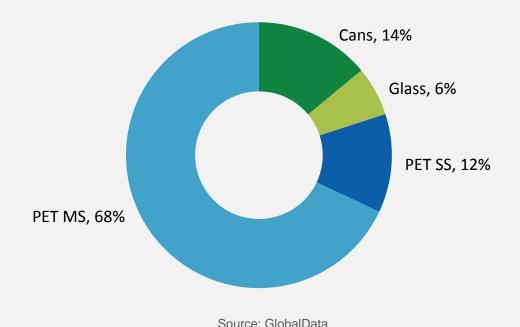


A 1% pack mix shift in CSD consumption from PET to cans = 408m litres

-> = 1.2bn cans (33cl)



# 2018 Europe CSD Pack Split Total packaged CSD consumption = 40.8bn litres

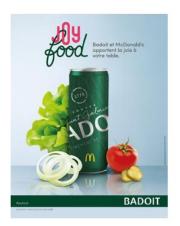


## Cans Capturing New Categories





Channel marketing/ co-branding





IZZE FUSIONS F

Adult targeted soft drinks



Convenience























Experience





Craft



## Key Features of Beverage Can Portfolio





- Long-term requirements contracts
- High customer retention rates
- Real-time aluminum pass through
- Emerging market presence
  - Over 50% of global beverage can sales are in EM
  - Contracts are dollar-based
- High industry utilization rates
- Cans gaining package share in most markets

## **Emerging Market Portfolio**



	Crown Position	CAGR 2013-2018
Mexico	#1	10%
Turkey	#1	4%
MENA	#1	flat
Southeast Asia	#1	7%
Brazil	#2	4%

## Southeast Asia



Market	24bn
Crown	11bn
Market share	47%
Industry specialty can as %	35%
Cans as % CSD	26
Cans as % beer	53
Crown position in mkt.	#1



## Southeast Asia Beverage Can Plants



Phnom Penh, Cambodia (2) Sihanoukville, Cambodia Jakarta, Indonesia Bangi, Malaysia Yangon, Myanmar Tuas, Singapore Nong Khae, Thailand Danang, Vietnam Dong Nai, Vietnam Hanoi, Vietnam Ho Chi Minh, Vietnam



#### Southeast Asia





- Crown has had leading presence in the region for decades
- Excellent platform for continued future growth
- Attractive markets reflecting young populations, rising incomes and significant customer investments
- Good balance of beer and non-alcohol with can being the preferred package

## Europe



Market	69bn
Crown	13bn
Market share	18%
Specialty cans as %	61%
Cans as % CSD	14%
Cans as % beer	55%
Crown position in mkt.	#3



## **European Beverage Can Plants**



Custines, France Korinthos, Greece Patras, Greece Parma, Italy Košice, Slovakia Agoncillo, Spain Seville, Spain Valencia, Spain Izmit, Turkey Osmaniye, Turkey Botcherby, UK Braunstone, UK



## Europe





- Market has consistently grown between 2% and 4% annually
- CSD growth in select countries and mix shift moving from glass to cans in beer segment
- Strong Crown presence in the UK, throughout the Mediterranean region and in the Balkans
- Valencia plant and Seville conversions will complete global transition to aluminium

## Brazil



Market	26bn
Crown	8bn
Market share	29%
Specialty cans as %	50%
Cans as % CSD	10%
Cans as % beer	53%
Crown position in mkt.	#2



## Brazilian Beverage Can Plants



Cabreuva, Brazil Estancia, Brazil Ponta Grossa, Brazil Teresina, Brazil



#### Brazil





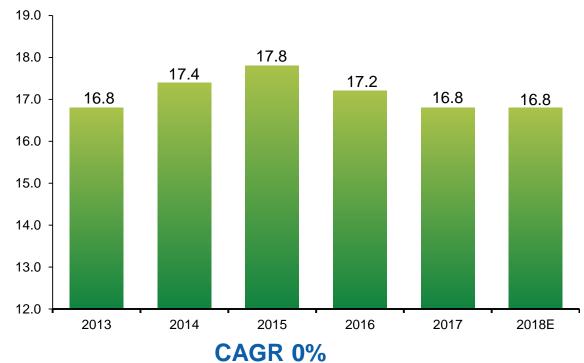
- Market predominantly comprised of beer has continued to expand despite macro challenges
- Significant beer package mix shift from returnable glass to cans
- Various can size introductions have helped to create new consumption occasions
- Increasingly diverse customer portfolio for Crown
- Commenced construction of new one high-speed line plant in Rio Verde to start up Q4 2019/Q1 2020

## MENA



Market	17bn
Crown	5bn
Market share	32%
Specialty cans as %	73%
Cans as % CSD	26%
Crown position in mkt.	#1





## MENA Beverage Can Plants



Amman, Jordan
Dammam, Saudi Arabia
Jeddah, Saudi Arabia
El Agba, Tunisia
Dubai, UAE



#### **MENA**



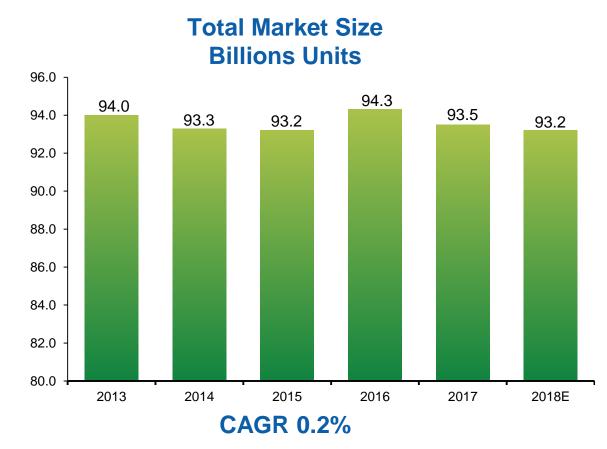


- Strong Crown presence in the region for decades
- Highest proportion of specialty cans of any global market
- More recent challenges include closed Iraqi border and Saudi Arabia weakness
- Business expected to stabilize in 2019

## US/Canada



Market	93bn
Crown	21bn
Market share	22%
Specialty cans as %	29%
Cans as % CSD	60%
Cans as % beer	62%
Crown position in mkt.	#2



## US/Canadian Beverage Can Plants



Calgary, AB, Canada Weston, ON, Canada Kankakee, IL, USA Batesville, MS, USA Nichols, NY, USA Cheraw, SC, USA Conroe, TX, USA Ft. Bend, TX, USA Olympia, WA, USA LaCrosse, WI, USA Worland, WY, USA



#### US/Canada



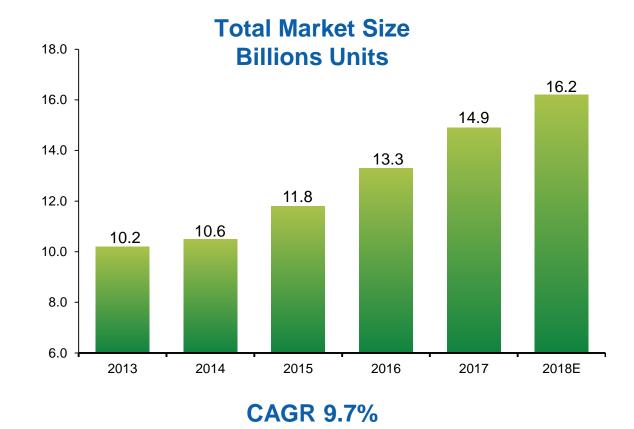


- Stable market overall with slight decline in beer and growth in non-alcohol segment
- Crown's customer portfolio currently outperforming total market, helped by underexposure to "big beer"
- Larger share of new beverages being introduced in cans, fostering specialty can expansion
- Tight industry supply/demand dynamics

## Mexico



Market	16bn
Crown	6bn
Market share	37%
Specialty can as %	16%
Cans as % CSD	5%
Cans as % beer	37%
Crown position in mkt.	#1



## Mexican Beverage Can Plants



Ensenada, Mexico Guadalajara, Mexico Monterrey, Mexico Toluca, Mexico



#### Mexico





- Crown became market leader following 2015 acquisition of Empaque, Heineken's packaging assets
- Continued strong growth in domestic beer market as well as exports, particularly to the US
- Significant beer package mix shift from returnable glass to cans
- Largest per capita CSD market globally



## Food Europe: Industry-Leading Footprint





11bn cans25bn ends



5bn closures

PLANTS

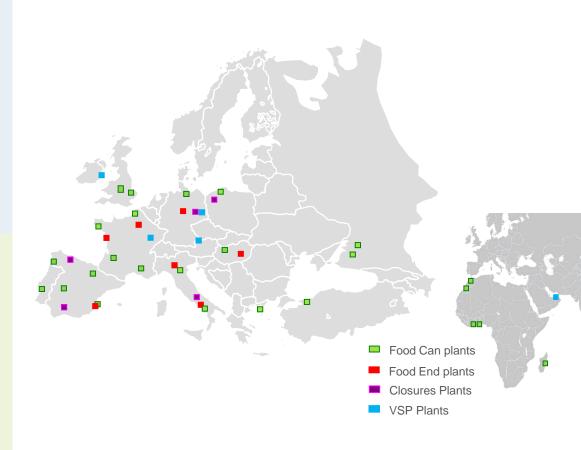
40

EMPLOYEES

5,500

COUNTRIES

18



Crown Food Europe 2017 sales

## Food Europe: Industry-Leading Footprint



Vegetables

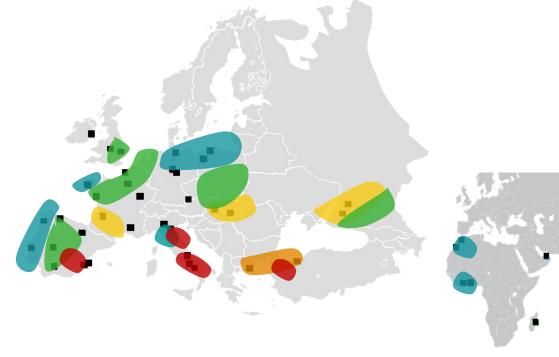
Sweet Corn

Tomato

Fruits

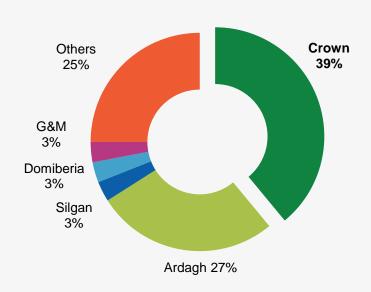
Fish

### **Crown plants in close proximity to customers**



## Preferred Supplier to Leading Brands





### **Top 10 \$ Net Sales Value**















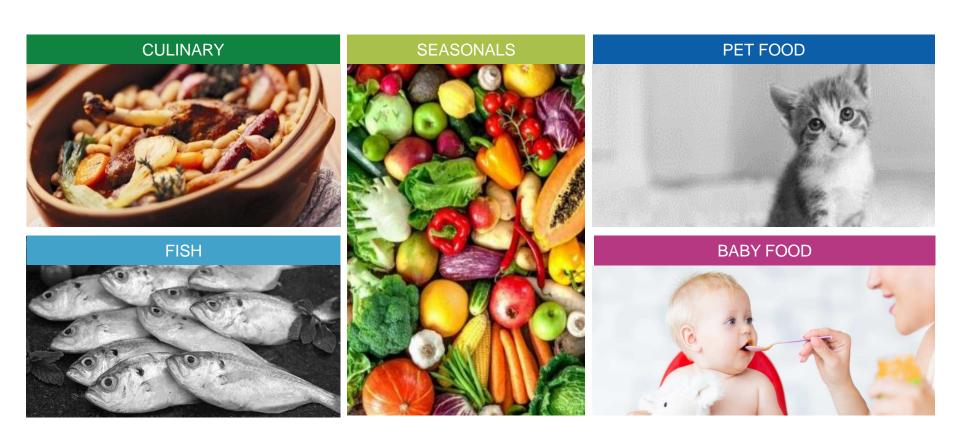






## **Diverse Markets**





### Metal Remains the Preferred Package



## 62% of processed food is packaged in metal

# **European Processed Food Market**

Euromonitor forecasts 2017-2022 CAGR +0.6% in volume and +0.7% in value



#### Benefits of food cans:

- Premiumization
- Healthy Eating
- Convenience
- Recycling
- Safety

## Premiumization in the European Market





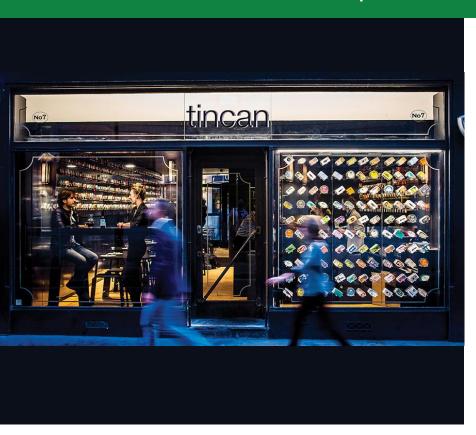


Bonduelle – Cassegrain

Mutti

## Premiumization in the European Market







London, England

Valencia, Spain

### Cans and Closures Support Healthy Eating Trends





Organic represents 4.3% of the food market in France

### **Convenient Portion Sizes**







Bonduelle "Touch of" can sales +11% year-on-year

## On-the-Go Consumption





Mont Blanc Bowl and PeelSeam<sup>™</sup> sales +5% year-on-year

## Ends Innovations Respond to Changing Consumer Demand





Easy Open, Easylift™



Peelable PeelSeam™

In Europe, 92% of cans feature easy-open ends

### Infant Nutrition Brands Choose Metal for its Product Integrity











CAGR 2017-2022 +2% in volume

Worldwide, 38% of infant milk powder is in metal cans

## Circular Economy Favors Metal







## Providing Differentiation Through Innovation









# **Financial Review**



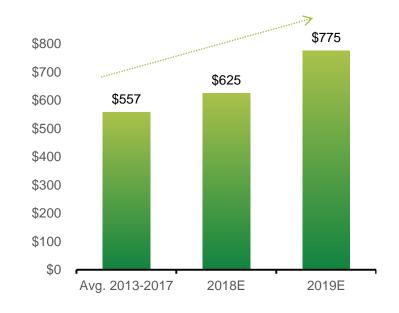
### Consistent Financial Performance



### Adjusted EPS



## Adjusted Free Cash Flow



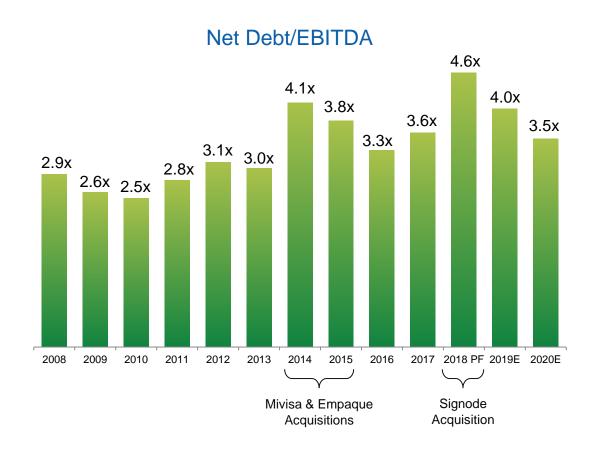
\*Midpoint of \$5.17-\$5.22 range.

87

## Significant Free Cash Flow and Strong Deleveraging



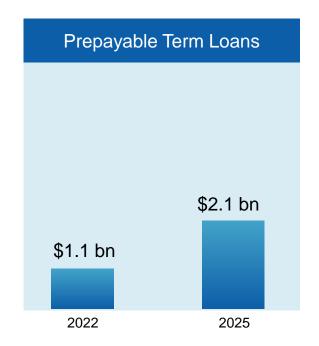
- Long history of strong and recurring free cash flow
- Proven track record of deleveraging
- Leverage returns to pre-Signode levels within 2 years, 9 months

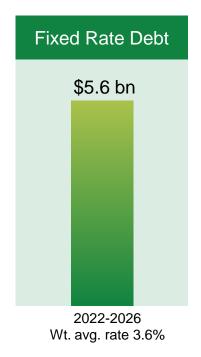


### **Debt Maturity Profile**



- Sufficient available prepayable debt
- No bond maturities until 2022
- Weighted average rate of 3.6% on fixed debt





## 2019 Cash Flow Bridge (in millions)



2018 free cash flow estimate	\$625
Additional quarter of Signode	~ 55
Lower capital spending	~ 50
Organic improvement	~ 45
2019 estimate	\$775

### Value Creation Looking Ahead





- Use available cash flow to transfer value through debt repayment
- Targeted EM and other investment opportunities
- Potential bolt-on acquisitions only
  - If, at attractive price
  - If consistent with deleveraging goals

#### Pension Initiatives





- Net pension liability reduced from \$640 million in 2014 to \$127 million in 2017
- In discussions to close UK pension plan to future accrual in 2019
- Projected lump sum buy-outs of ~ \$350 million in 2018 and 2019
  - No cash flow impact
  - Pension settlement charges
    - Q4 2018 ~ \$35 million
    - Year 2019 ~ \$50 million
    - Excluded from SI, adjusted EBITDA, adjusted earnings
- Close US salaried plan to new entrants in 2019

## Adjusted EBITDA Definition and Reconciliation (millions USD)





#### September 2018 YTD

Segment income	\$1,049	excludes amortization
Depreciation	202	
Other pension and postretirement <sup>1</sup>	47	-
Adjusted EBITDA <sup>2</sup>	\$1,298	

<sup>&</sup>lt;sup>1</sup> Reclassified below segment income in 2018 due to new accounting guidance.

 $<sup>^2</sup>$  Consistent with historical reconciliation and bank covenants. Refer to website  $\underline{www.crowncork.com}$  for reconciliation to net income.



## Sustainability @ Crown



44 CDP



#### **Performance:**

- 2017 CDP Rating:
  - A- Leadership (2017)
  - Highest in Metal Packaging
- 2020 Goals:
  - 5% Reduction in Energy/Standard Unit Achieved 5.1% to date
  - 10% Reduction in Emissions/Standard Unit More than 3/4 to date

### **Building upon Past Successes:**

- **Environment Dimension:** 
  - Pollution Prevention; Lightweighting
- Economic Dimension:
  - Innovation; Production Efficiency
- Social Dimension:
  - Worker Safety; Support of Education

#### **Environment: Pollution Prevention**





### **Early Success**







1994 1996 1996





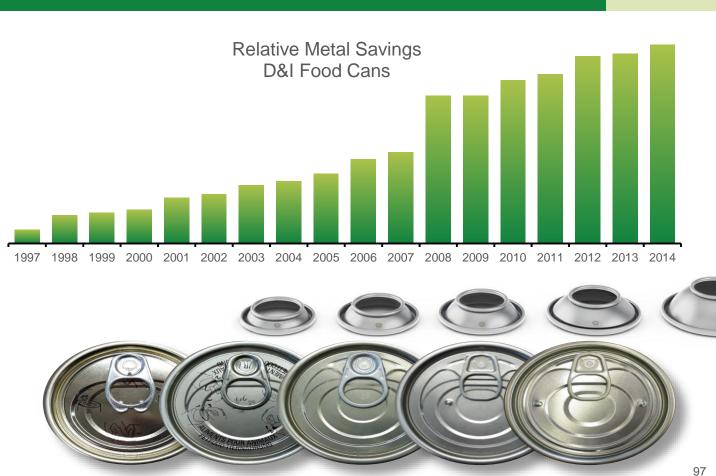


1997 2001

## **Environment: Lightweighting**







### **Economic: Innovation**





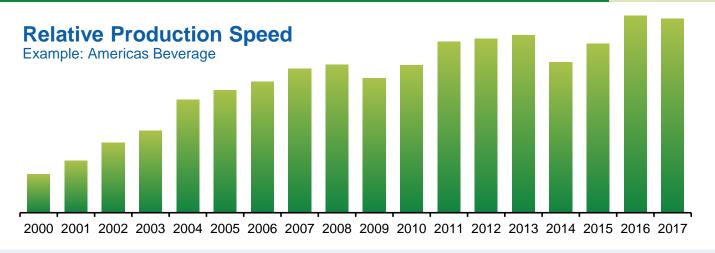
## **Global R&D Organization • Unique Design Team**

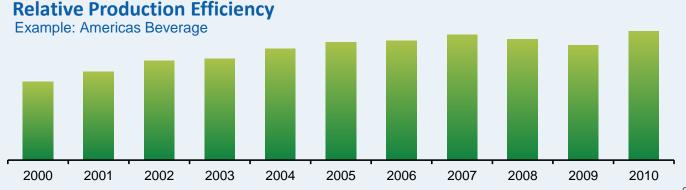


## **Economic: Production Efficiency**





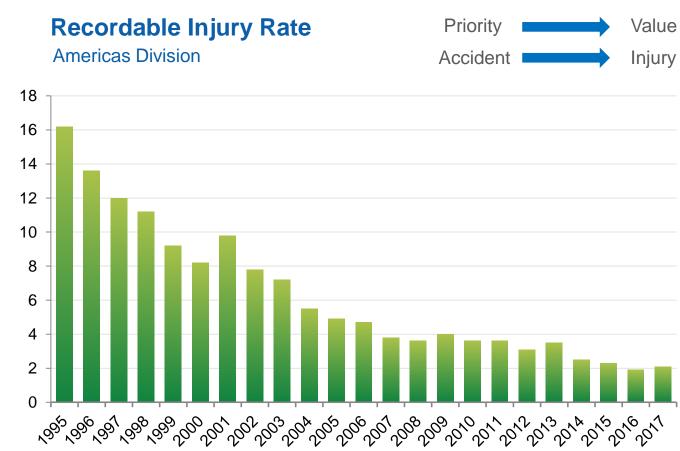




## Social: Worker Safety







## Social: Support of Education





### **Locally: Examples at the Plant Level**

- · Sihanoukville, Cambodia
- Shipley, United Kingdom
- Nong Khae, Thailand
- Alsip, Illinois, USA

### **Globally: The Franklin Institute**





### Current & Future Focus





### **Renewable Energy**

### Innovation







### Signode – Sustainable Products/Sustainable Production





### **Products based on sustainability**

~95% of raw materials in Signode products are made from 100% post consumer or post industrial recycled resources

- Plastic strapping uses recycled PET bottles
  - Florence plant alone recycles over 55 million pounds of PET packaging
- Signode uses almost exclusively 100% recycled paperboard for all protection products
- Protective plastic packaging uses 100% recycled plastics
  - Coil separators from recycled credit cards
  - Slip sheets from recycled laundry detergent bottles









