UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, DC 20549

FORM 8-K

CURRENT REPORT PURSUANT TO SECTION 13 OR 15(d) OF **THE SECURITIES EXCHANGE ACT OF 1934**

Date of Report (Date of earliest event reported): July 19, 2021

CROWN HOLDINGS, INC.

(Exact name of Registrant as specified in its charter) 000-50189

(Commission File Number)

75-3099507 (I.R.S. Employer Identification No.)

770 Township Line Road Yardley, Pennsylvania 19067

(215) 698-5100

(Address, Including Zip Code, and Telephone Number, Including Area Code, of Registrant's Principal Executive Offices)

Not Applicable

(Former name or former address, if changed since last report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

□ Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

□ Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17CFR 240.14a-12)

□ Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

□ Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Indicate by check mark whether the registrant is an emerging growth company as defined in Rule 405 of the Securities Act of 1933 (§230.405 of this chapter) or Rule 12b-2 of the Securities Exchange Act of 1934 (§240.12b-2 of this chapter). Emerging growth company \Box

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the Exchange Act. \Box

Title of each class	Trading Symbols	Name of each exchange on which registered
Common Stock \$5.00 Par Value	CCK	New York Stock Exchange
7 3/8% Debentures Due 2026	CCK26	New York Stock Exchange
7 1/2% Debentures Due 2096	CCK96	New York Stock Exchange

Pennsylvania (State or Other Jurisdiction of Incorporation or Organization)

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Item 2.02. Results of Operations and Financial Condition

On July 19, 2021 Crown Holdings, Inc. issued a press release announcing its earnings for the second quarter ended June 30, 2021. A copy of the press release is attached hereto as Exhibit 99 and incorporated herein by reference.

The information in this Report shall not be deemed to be "filed" for purposes of Section 18 of the Securities Exchange Act of 1934, as amended, (the "Exchange Act") or otherwise subject to the liability of that section, and shall not be deemed incorporated by reference in any filing under the Securities Act of 1933, as amended, or the Exchange Act, except as shall be expressly set forth by specific reference in such filing.

Item 9.01. Financial Statements and Exhibits

(c) Exhibits.

The following is furnished as an exhibit to this report.

99 Press release, dated July 19, 2021, issued by Crown Holdings, Inc.

104 Cover Page Interactive Data File (embedded within the Inline XBRL document).

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SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

CROWN HOLDINGS, INC.

By: /s/ David A. Beaver

David A. Beaver Vice President and Corporate Controller

Dated: July 19, 2021

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CROWN HOLDINGS, INC. REPORTS STRONG SECOND QUARTER 2021 RESULTS

Yardley, PA - July 19, 2021. Crown Holdings, Inc. (NYSE: CCK) today announced its financial results for the second quarter ended June 30, 2021.

Highlights

- Earnings per share \$0.95 versus \$0.94 in 2020
- Adjusted earnings per share increased to \$2.14 over the \$1.33 in 2020
- Global beverage can volumes grew 20%
- Solid food can demand
- Repurchased \$379 million in Company shares year to date through July 16
- European Tinplate sale on schedule for expected Q3 closing; reported as discontinued operations

Net sales in the second quarter were \$2,856 million compared to \$2,137 million in the second quarter of 2020 reflecting increased beverage can and transit packaging sales unit volumes, the pass through of higher material costs and favorable currency translation of \$125 million.

Income from operations was \$385 million in the second quarter compared to \$208 million in the second quarter of 2020. Segment income was \$395 million in the second quarter compared to \$250 million in the prior year second quarter primarily due to increased sales unit volumes and \$18 million of favorable currency translation.

Commenting on the quarter, Timothy J. Donahue, President and Chief Executive Officer, stated, "The Company's performance during the second quarter continued to be strong, and Crown remains on track for another record year in earnings. Adjusted earnings per share and segment income increased 61% and 58%, respectively, and were largely fueled by beverage can volume growth of 20%, as each global region recorded double-digit gains. Demand recovery has been robust in regions such as Brazil, throughout Europe, Mexico, the Middle East and Southeast Asia that previously had been adversely impacted by the pandemic. Each of our businesses performed very well commercially and operationally despite certain challenges posed by supply chain disruptions. The strong results delivered by Transit Packaging were driven by continuing improvement in global manufacturing activity and the achievement of several cost reduction initiatives. So far this year, the Company has repurchased \$379 million of common stock, executing on our capital allocation strategy of returning cash to shareholders.

"The Company previously announced an agreement to sell its European Tinplate business to KPS Capital Partners. The business comprises 44 manufacturing facilities in Europe, the Middle East and Africa that produce food cans and ends, aerosol cans, metal closures and promotional packaging for various consumer brands. We expect that the transaction will close during the third quarter of 2021. Net proceeds from the transaction will be used for debt reduction, beverage can capital projects and continued share repurchases over time.

"To meet accelerating demand for beverage cans, the world's most recycled and sustainable beverage packaging, the Company is implementing several capacity expansion projects globally, which include both the construction of new plants and the addition of production lines to existing facilities. By the end of 2022, we expect to have 97 billion units of annualized global beverage can capacity, an increase of 28%, or 21 billion units, from the 2019 base. During the second quarter, the first line in our new Bowling Green, Kentucky facility began commercial shipments, with the second line expected to commence production during the third quarter. Also early in the fourth quarter, the Company will begin operation of a new one-line plant in Vung Tau, Vietnam as well as additional production lines in Olympia, Washington and Rio Verde, Brazil. Beverage cans now account for approximately 75% of the Company's income from operations."

Interest expense was \$68 million in the second quarter of 2021 compared to \$73 million in 2020 primarily due to lower outstanding debt balances.

Net income attributable to Crown Holdings in the second quarter was \$128 million compared to \$126 million in the second quarter of 2020. Reported diluted earnings per share were \$0.95 in the second quarter of 2021 compared to \$0.94 in 2020. Adjusted diluted earnings per share increased to \$2.14 over the \$1.33 in 2020.

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A reconciliation from net income and diluted earnings per share to adjusted net income and adjusted diluted earnings per share is provided below.

Six Month Results

Net sales for the first six months of 2021 were \$5,420 million compared to \$4,443 million in the first six months of 2020, primarily due to increased sales unit volumes, the pass through of higher material costs and \$177 million of favorable currency translation.

Income from operations was \$712 million in the first half of 2021 compared to \$426 million in the first half of 2020. Segment income in the first half of 2021 was \$764 million versus \$515 million in the prior year period, primarily due to increased sales unit volumes and \$24 of foreign currency translation.

Interest expense was \$137 million for the first six months of 2021 compared to \$151 million in 2020 primarily due to lower outstanding debt balances.

Net income attributable to Crown Holdings in the first six months of 2021 was \$339 million compared to \$214 million in the first six months of 2020. Reported diluted earnings per share were \$2.52 compared to \$1.59 in 2020. Adjusted diluted earnings per share were \$3.97 compared to \$2.46 in 2020.

Outlook

The Company currently expects third quarter adjusted earnings to be in the range of \$1.90 to \$2.00 per share, and full year adjusted earnings in the range of \$7.30 to \$7.40 per share. These estimates include the results of the European Tinplate business through August 31, 2021.

Non-GAAP Measures

Segment income, adjusted free cash flow, adjusted net leverage ratio, adjusted net income, the adjusted effective tax rate, adjusted diluted earnings per share and adjusted EBITDA are not defined terms under U.S. generally accepted accounting principles (non-GAAP measures). Non-GAAP measures should not be considered in isolation or as a substitute for income from operations, net income, diluted earnings per share, effective tax rates, cash flow or leverage ratio data prepared in accordance with U.S. GAAP and may not be comparable to calculations of similarly titled measures by other companies.

The Company views segment income as the principal measure of the performance of its operations and adjusted free cash flow and adjusted net leverage ratio as the principal measure of its liquidity. The Company considers all of these measures in the allocation of resources. Adjusted free cash flow has certain limitations, however, including that it does not represent the residual cash flow available for discretionary expenditures since other nondiscretionary expenditures, such as mandatory debt service requirements, are not deducted from the measure. The amount of mandatory versus discretionary expenditures can vary significantly between periods. Reconciliations of estimated adjusted diluted earnings per share for the third quarter and full year of 2021 to estimated diluted earnings per share on a GAAP basis are not provided in this release due to the unavailability of estimates of the following, the timing and magnitude of which the Company is unable to reliably forecast without unreasonable efforts, which are excluded from estimated adjusted diluted earnings per share and could have a significant impact on earnings per share on a GAAP basis: gains or losses on the sale of businesses or other assets, restructuring and other costs, asset impairment charges, asbestos-related charges, losses from early extinguishment of debt, pension settlement and curtailment charges, the tax and noncontrolling interest impact of the items above, and the impact of tax law changes or other tax matters. The Company believes that adjusted net income, the adjusted effective tax rate and adjusted diluted earnings per share are useful in evaluating the Company's operations as these measures are adjusted for items that affect comparability between periods. The Company believes that adjusted free cash flow and adjusted net leverage ratio provide meaningful measures of liquidity and a useful basis for assessing the Company's ability to fund its activities, including the financing of acquisitions, debt repayments, share repurchases or dividends. Segment income, adjusted free cash flow, adjusted net leverage ratio, the adjusted effective tax rate, adjusted net income, adjusted diluted earnings per share and adjusted EBITDA are derived from the Company's Consolidated Statements of Operations and Cash Flows and Consolidated Balance Sheets, as applicable, and reconciliations to segment income, adjusted free cash flow, net leverage ratio, the adjusted effective tax rate, adjusted net income, adjusted diluted earnings per share and adjusted EBITDA can be found within this release.

Conference Call

The Company will hold a conference call tomorrow, July 20, 2021 at 9:00 a.m. (EDT) to discuss this news release. Forward-looking and other material information may be discussed on the conference call. The dial-in numbers for the conference call are 630-395-0194 or toll-free 888-324-8108 and the access password is "packaging." A live webcast of the call will be made available to the public on the internet at the Company's website, <u>www.crowncork.com</u>. A replay of the conference call will be available for a one-week period ending at midnight on July 27. The telephone numbers for the replay are 203-369-3272 or toll free 800-396-1242.

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Cautionary Note Regarding Forward-Looking Statements

Except for historical information, all other information in this press release consists of forward-looking statements. These forward-looking statements involve a number of risks, uncertainties and other factors, including the future impact of the coronavirus pandemic on the Company's operations, including the Company's ability to continue to operate its plants, distribute its products, and maintain its supply chain; the impact of the coronavirus pandemic on demand for the Company's products; the future impact of currency translation; the continuation of performance and market trends in 2021, including consumer preference for beverage cans and increasing global beverage can demand; future demand for food cans; the Company's ability to close the European Tinplate sale in the third quarter of 2021, or at all, and the impact of the transaction on the Company's earnings; and the Company's ability to successfully complete its previously announced capacity expansion projects and begin production within expected timelines, including any delays related to the pandemic, that may cause actual results to be materially different from those expressed or implied in the forward-looking statements. Important factors that could cause the statements made in this press release or the actual results of operations or financial condition of the Company to differ are discussed under the caption "Forward Looking Statements" in the Company's Form 10-K Annual Report for the year ended December 31, 2020 and in subsequent filings made prior to or after the date hereof. The Company does not intend to review or revise any particular forward-looking statement in light of future events.

Crown Holdings, Inc., through its subsidiaries, is a leading global supplier of rigid packaging products to consumer marketing companies, as well as transit and protective packaging products, equipment and services to a broad range of end markets. World headquarters are located in Yardley, Pennsylvania.

For more information, contact:

Thomas A. Kelly, Senior Vice President and Chief Financial Officer, (215) 698-5341

Thomas T. Fischer, Vice President, Investor Relations and Corporate Affairs, (215) 552-3720

Unaudited Consolidated Statements of Operations, Balance Sheets, Statements of Cash Flows, Segment Information and Supplemental Data follow.

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Consolidated Statements of Operations (Unaudited)

(in millions, except share and per share data)

	Tł	ree Months	Ended .	June 30,	Six Months Ended June 30,				
		2021		2020		2021		2020	
Net sales	\$	2,856	\$	2,137	\$	5,420	\$	4,443	
Cost of products sold		2,244		1,704		4,226		3,536	
Depreciation and amortization		111		102		223		210	
Selling and administrative expense		147		120		290		262	
Restructuring and other		(31)		3		(31)		9	
Income from operations ⁽¹⁾		385		208		712		426	
Pension settlements and curtailments				19				56	
Other pension and postretirement		(2)		(7)		(3)		(13)	
Foreign exchange		1		(4)		(1)		(17)	
Earnings before interest and taxes		386		200		716		400	
Interest expense		68		73		137		151	
Interest income		(1)		(1)		(3)		(5)	
Income from continuing operations before income taxes		319		128		582		254	
Provision for income taxes		146		39		211		73	
Equity earnings		3		2		5		3	
Income from continuing operations		176		91		376		184	
Income from discontinued operations, net of tax		67		50		112		71	
Loss from reclassification to held for sale		(70)				(70)			
Income (loss) from discontinued operations		(3)		50		42		71	
Net income		173		141		418		255	
Net income from continuing operations attributable to noncontrolling interests		45		15		78		41	
Net income from discontinued operations attributable to noncontrolling interests						1			
Net income attributable to Crown Holdings	\$	128	\$	126	\$	339	\$	214	

⁽¹⁾ Reconciliation from income from operations to segment income follows.

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Earnings Per Share

	ſ	Three Months	Ende	d June 30,	Six Months Ended June 30,			
		2021		2020		2021		2020
Net income attributable to Crown Holdings								
From continuing operations	\$	131	\$	76	\$	298	\$	143
From discontinued operations ⁽¹⁾		(3)	_	50	_	41		71
Total	\$	128	\$	126	\$	339	\$	214
Earnings per share attributable to Crown Holdings:								
Basic earnings per share from continuing operations	\$	0.98	\$	0.57	\$	2.23	\$	1.07
Basic earnings per share from discontinued operations		(0.02)		0.38		0.31		0.53
Basic earnings per common share	\$	0.96	\$	0.95	\$	2.54	\$	1.60
Diluted earnings per share from continuing operations	\$	0.97	\$	0.57	\$	2.22	\$	1.06
Diluted earnings per share from discontinued operations		(0.02)		0.37		0.30		0.53
Diluted earnings per common share	\$	0.95	\$	0.94	\$	2.52	\$	1.59
Weighted average common shares outstanding:								
Basic		133,146,361		133,268,852		133,379,911		133,670,652
Diluted		134,179,586		134,002,315		134,400,624		134,501,406
Actual common shares outstanding at quarter end		132,157,477		134,770,527		132,157,477		134,770,527

⁽¹⁾ Discontinued operations does not include any allocation of interest expense or indirect costs.



Consolidated Supplemental Financial Data (Unaudited)

(in millions)

Reconciliation from Income from Operations to Segment Income

The Company views segment income, as defined below, as a principal measure of performance of its operations and for the allocation of resources. Segment income is defined by the Company as income from operations adjusted to exclude intangibles amortization charges and provisions for restructuring and other.

	Tl	ree Months	Months Ended June 30, Six Months Ended June 30						
	2	2021		2020	2	2021	r 4	2020	
Income from operations	\$	385	\$	208	\$	712	\$	426	
Intangibles amortization		41		39		83		80	
Restructuring and other		(31)		3		(31)		9	
Segment income	\$	395	\$	250	\$	764	\$	515	

Segment Information

<u>Net Sales</u>	r	Three Months	Ended Ju	ne 30,		Six Months E	Ended June 30,			
		2021		2020	2021			2020		
Americas Beverage	\$	1,096	\$	777	\$	2,089	\$	1,648		
European Beverage		479		330		868		676		
Asia Pacific		330		270		661		571		
Transit Packaging		637		462		1,194		984		
Total reportable segments		2,542		1,839		4,812		3,879		
Other segments ⁽¹⁾		314		298		608		564		
Total net sales	\$	2,856	\$	2,137	\$	5,420	\$	4,443		
Segment Income										
Americas Beverage	\$	197	\$	129	\$	385	\$	263		
European Beverage		78		37		140		76		
Asia Pacific		47		39		99		84		
Transit Packaging		82		51		152		117		
Total reportable segments		404		256		776		540		
Other segments ⁽¹⁾		36		29		72		49		
Corporate and other unallocated item	15	(45)		(35)		(84)		(74)		
Total segment income	\$	395	\$	250	\$	764	\$	515		

(1) Includes the Company's food can, aerosol can and closures businesses in North America, and beverage tooling and equipment operations in the U.S. and United Kingdom.



Consolidated Supplemental Data (Unaudited)

(in millions, except per share data)

Reconciliation from Net Income and Diluted Earnings Per Share to Adjusted Net Income and Adjusted Diluted Earnings Per Share

The following table reconciles reported net income and diluted earnings per share attributable to the Company to adjusted net income and adjusted diluted earnings per share, as used elsewhere in this release. Some or all of each reconciling item is reported within discontinued operations in the Consolidated Statement of Operations.

	Three Months Ended June 30,						Six Months Ended June 30,								
	202	21		2020				2021				2020			
Net income/diluted earnings per share attributable to Crown Holdings, as reported	\$ 128	\$	0.95	\$	126	\$	0.94	\$	339	\$	2.52	\$	214	\$	1.59
Intangibles amortization ⁽¹⁾	41		0.31		44		0.33		88		0.65		89		0.66
Restructuring and other ⁽²⁾	(25)		(0.19)		3		0.02		(23)		(0.17)		10		0.07
Pension settlements and curtailments ⁽³⁾					19		0.14						56		0.42
Income taxes ⁽⁴⁾	63		0.47		(14)		(0.10)		49		0.37		(38)		(0.28)
Loss from discontinued operations ⁽⁵⁾	70		0.52						70		0.52				
Noncontrolling interests (6)	10		0.08						10		0.08				
Adjusted net income/diluted earnings per share	\$ 287	\$	2.14	\$	178	\$	1.33	\$	533	\$	3.97	\$	331	\$	2.46
Effective tax rate as reported ⁽⁷⁾	49.1 %				27.6 %				36.7 %				26.5 %		
Adjusted effective tax rate ⁽⁷⁾	24.1 %				26.0 %				24.2 %				25.9 %		

Adjusted net income, adjusted diluted earnings per share and the adjusted effective tax rate are non-GAAP measures and are not meant to be considered in isolation or as a substitute for net income, diluted earnings per share and effective tax rates determined in accordance with U.S. generally accepted accounting principles. The Company believes these non-GAAP measures provide useful information to evaluate the performance of the Company's ongoing business.

- (1) In the second quarter and first six months of 2021, the Company recorded charges of \$41 million (\$30 million net of tax) and \$88 million (\$66 million net of tax) for intangibles amortization arising from prior acquisitions. In the second quarter and first six months of 2020, the Company recorded charges of \$44 million (\$34 million net of tax) and \$89 million (\$68 million net of tax) for intangibles amortization.
- (2) In the second quarter and first six months of 2021, the Company recorded net restructuring and other gains of \$25 million (\$17 million net of tax) and \$23 million (\$15 million net of tax), including a second quarter gain of \$30 million arising from a favorable court ruling in Brazil related to overcharges of indirect taxes paid in prior years. This gain was offset by other net charges of \$5 million in the quarter and \$7 million in the first six months primarily related to transaction costs. In the second quarter and first six months of 2020, the Company recorded net restructuring and other charges of \$3 million (\$3 million net of tax) and \$10 million (\$8 million net of tax).
- (3) In the second quarter and first six months of 2020, the Company recorded charges of \$19 million (\$15 million net of tax) and \$56 million (\$45 million net of tax) arising from pension plan settlements.
- (4) In the second quarter and first six months of 2021, the Company recorded income tax benefits of \$3 million and \$14 million related to the items described above; and benefits of \$5 million in the quarter and \$8 million in the first six months related to tax law changes in the U.K and India. Also in the second quarter of 2021, the Company recorded charges of \$31 million for tax costs arising from reorganizations and other transactions required to prepare its European Tinplate business for sale, and \$40 million for deferred tax valuation allowance adjustments in France. In the second quarter and first six months of 2020, the Company recorded benefits of \$14 million and \$34 million related to the items described above. In the first quarter of 2020, the Company recorded benefits of \$4 million arising from tax law changes in India.

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- (5) In the second quarter of 2021, the Company recorded an after-tax charge of \$70 million (primarily due to cumulative translation adjustments of approximately \$600 million) in connection with the agreement to sell its European Tinplate operations.
- (6) In the second quarter of 2021, the Company recorded noncontrolling interest charges of \$10 million related to the items described above.
- (7) The reported and adjusted effective tax rates include income from discontinued operations, which is reported net of tax in the statement of operations. Income tax effects on adjusted net income were calculated using the applicable tax rates of the underlying jurisdiction.



Consolidated Balance Sheets (Condensed & Unaudited) (in millions)

June 30,			2020		
Assets					
Current assets					
Cash and cash equivalents	\$	566	\$	366	
Receivables, net		1,766		1,276	
Inventories		1,492		1,304	
Prepaid expenses and other current assets		295		223	
Current assets held for sale		2,986		823	
Total current assets		7,105		3,992	
Goodwill and intangible assets, net		4,770		4,721	
Property, plant and equipment, net		3,783		3,316	
Other non-current assets		1,037		1,225	
Non-current assets held for sale				2,030	
Total	\$	16,695	\$	15,284	
Liabilities and equity					
Liabilities and equity Current liabilities					
Short-term debt	\$	76	\$	121	
Current maturities of long-term debt	¢	70 94	ψ	72	
Accounts payable and accrued liabilities		3,224		2,466	
Current liabilities held for sale		1,120		2,400	
Total current liabilities					
Total current natifices		4,514		3,466	
Long-term debt, excluding current maturities		7,879		7,999	
Other non-current liabilities		1,578		1,402	
Non-current liabilities held for sale				196	
Noncontrolling interests		462		406	
Crown Holdings shareholders' equity		2,262		1,815	
Total equity		2,724		2,221	
Total	\$	16,695	\$	15,284	

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<u>Consolidated Statements of Cash Flows (Condensed & Unaudited)</u> (in millions)

Six months ended June 30,	2021	 2020	
Cash flows from operating activities			
Net income	\$ 418	\$ 255	
Depreciation and amortization	239	239	
Restructuring and other	(23)	10	
Loss from disposal of discontinued operations	70		
Pension expense	25	69	
Pension contributions	(11)	(11)	
Stock-based compensation	17	15	
Working capital changes and other	(566)	(815)	
Net cash provided by/(used) for operating activities ⁽¹⁾	169	 (238)	
Cash flows from investing activities			
Capital expenditures	(325)	(199)	
Other	14	15	
Net cash used for investing activities	(311)	(184)	
Cash flows from financing activities			
Net change in debt	(41)	253	
Dividends paid to stockholders	(53)		
Common stock repurchased	(297)	(58)	
Dividends paid to noncontrolling interests	(24)	(12)	
Other, net	(8)	13	
Net cash provided by/(used for) financing activities	(423)	 196	
Effect of exchange rate changes on cash and cash equivalents	(9)	 (10)	
Net change in cash and cash equivalents	(574)	(236)	
Cash and cash equivalents at January 1	1,238	 663	
Cash and cash equivalents at June 30 ⁽²⁾	\$ 664	\$ 427	

(1) Adjusted free cash flow is defined by the Company as net cash used for operating activities less capital expenditures and certain other items. A reconciliation from net cash used for operating activities to adjusted free cash flow for the three and six months ended June 30, 2021 and 2020 follows.

(2) Cash and cash equivalents includes \$98 and \$61 of restricted cash at June 30, 2021 and 2020.

]	Three Mo June	nths Ei e 30,	nded	Si	d June		
	2021 2020					2021	2020	
Net cash from operating activities	\$	554	\$	369	\$	169	\$	(238)
Interest included in investing activities ⁽³⁾				1		13		15
Capital expenditures		(190)		(89)		(325)		(199)
Adjusted free cash flow	\$ 364		\$	281	\$	(143)	\$	(422)

(3) Interest benefit of cross currency swaps included in investing activities.



<u>Consolidated Supplemental Data (Unaudited)</u> (in millions)

Impact of Foreign Currency Translation by Segment - Favorable/(Unfavorable)⁽¹⁾

	T	hree Mo June 3	nths Ei 80, 2021		Six Months Ended June 30, 2021					
	Net Sales			ment come	Net	t Sales	Segment Income			
Americas Beverage	\$	47	\$	8	\$	51	\$	8		
European Beverage		33		5		54		7		
Asia Pacific		7				13		1		
Transit Packaging		29		4		46		7		
Corporate and other		9		1		13		1		
	\$	125	\$	18	\$	177	\$	24		

(1) The impact of foreign currency translation represents the difference between actual current year U.S. dollar results and pro forma amounts assuming constant foreign currency exchange rates for translation in both periods. In order to compute the difference, the Company compares actual U.S. dollar results to an amount calculated by multiplying or dividing, as appropriate, the current U.S. dollar results by current year average foreign exchange rates and then multiplying or dividing, as appropriate, those amounts by the applicable prior year average foreign exchange rates.

Reconciliation of Adjusted EBITDA

With European Tinplate Reported as Discontinued Operations

	 e YTD 021	 e YTD 020	Full Y	Year 2020	Iwelve Months Ended June 30, 2021	I	orma Twelve Months Ended 2 30, 2021 ⁽²⁾
Income from operations	\$ 712	\$ 426	\$	1,048	\$ 1,334	\$	1,609
Add:							
Intangibles amortization	83	80		162	165		179
Restructuring and other	(31)	9		30	(10)		(7)
Segment income	 764	 515		1,240	 1,489		1,781
Depreciation	140	130		260	270		300
Adjusted EBITDA	\$ 904	\$ 645	\$	1,500	\$ 1,759	\$	2,081
Total debt						\$	8,049
Less cash							(566)
Net debt at June 30						\$	7,483
Adjusted net leverage ratio							3.6x

(2) Represents amounts as if European Tinplate was not reported as discontinued operations.