



CROWN HIGHLIGHTS SEVERAL FACILITIES FOR EXCEPTIONAL SUSTAINABILITY EFFORTS

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Company's Chairman's Sustainability Awards recognize initiatives including water consumption reduction, workplace safety improvements and significant disaster response

TAMPA, Fla., Nov. 17, 2023 /PRNewswire/ -- Crown Holdings, Inc. (NYSE: CCK) (Crown) (www.crowncork.com) has announced the latest winners of its annual Chairman's Sustainability Awards, which honor individual manufacturing facilities within the Company's global network for exemplary contributions across three categories – Environmental, Safety and Social. This year's awards cycle marks the 10th anniversary of the program and celebrates the collective effort of its widespread team throughout the last decade.

Winners of the 2023 awards are as follows:

Crown's LaCrosse, Wisconsin beverage can plant won the **Environmental Sustainability Award**, which recognizes excellence in environmental protection by minimizing the impact of the Company's operations, reducing material consumption or improving recycling or reuse of resources. The facility received this award for optimizing overflow processes to reduce washer water usage, not only saving 8.4 million gallons of water in 2022 but also avoiding a projected 170,000 pounds of landfill waste generated by water consumption. The effort directly supports the Company's [Twentyby30™ goals](#) to reduce water usage by 20% by 2025 and to send zero waste from our operations to landfill.

Two plants received this year's **Sustainability Award for Safety** for their efforts to prioritize employee health, improve accident prevention and ensure a safe working environment: Crown's Ponta Grossa, Brazil beverage can plant and the Bengaluru, India (Prime Bulk) facility in the Company's Transit Packaging Division. The Ponta Grossa team made several new changes: the addition of gates, guardrails, lifelines and anchor points to increase work safety at various heights; and the implementation of an automated tilting system for employees emptying large containers of coatings or other chemicals, lowering the risk of injury and of chemical spillage during the process. The facility also added a new device to replace the need for using a sledgehammer during maintenance activities, reducing the risk of hand injuries and improving process safety. As a result of these changes, the plant has achieved a 49% decrease in recordable incidents from 2021 performance. Similarly, the Prime Bulk facility enacted several production changes to improve employee conditions, including installing a safe ladder and water level sensors to minimize falling hazards, applying new safety features to forklifts and adding new sensors and safety barricades for sealing and cutting machines. As of December 31, 2022, the plant maintained a total recordable incident rate (TRIR) of 0 and 1,871 consecutive accident-free days.

Receiving special honor this year is Crown's Osmaniye, Turkey beverage can plant, which earned the **Social Sustainability Award** for activities that significantly impact the well-being of the workforce and the local community. The team demonstrated tremendous compassion and resilience following the unprecedented devastation of the Maraş-Turkey earthquakes in early 2023. In the aftermath of the disaster, the team sheltered 168 people in the facility to provide a safe refuge for displaced employees and their families, providing hygiene and nutritional support along with temporary housing.

"From making critical process improvements that boost workplace safety and reduce our environmental footprint to going above and beyond in the face of tragedy to protect their colleagues in need, our employees continue to astound us with their determination—even after 10 years of this awards program," said Timothy Donahue, President, CEO & Chairman of the Board at Crown Holdings. "We are grateful for our regional teams' continued commitment to our [Twentyby30™ program](#) and the even more impressive impact we see across our global organization as a unified group. Congratulations to the winners of our 2023 Chairman's Sustainability Awards and to all the teams working diligently to help us continue to become the best steward possible."

To learn more about Crown's sustainability progress, read its [2022 Sustainability Report](#) or visit <https://www.crowncork.com/sustainability>.

About Crown Holdings, Inc.

Crown Holdings, Inc., through its subsidiaries, is a leading global supplier of rigid packaging products to consumer marketing companies, as well as transit and protective packaging products, equipment and services to a broad range of end markets. World headquarters are located in Tampa, Florida. For more information, visit www.crowncork.com.

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Cautionary Note Regarding Forward-Looking Statements

Except for historical information, all other information in this press release consists of forward-looking statements within the meaning of federal securities law. These forward-looking statements involve a number of risks, uncertainties and other factors that may cause actual results to be materially different from those expressed or implied in the forward-looking statements. Important factors that could cause the statements made in this release or the actual results of operations or financial condition of the Company to differ are discussed under the caption "Forward Looking Statements" in the Company's Form 10-K Annual Report for the year ended December 31, 2022 and in subsequent filings. The Company does not intend to review or revise any particular forward-looking statement in light of future events.

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